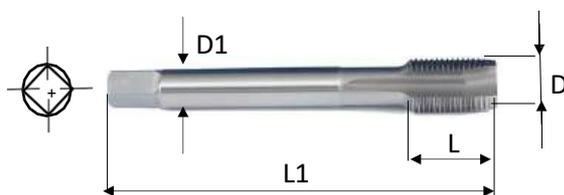


MACHOS PARA ROSCAR A MÁQUINA AGUJEROS PASANTES

BSP
(GAS)

- Ejecución: HSSE, DIN 5156, con corte inicial forma B.



DIN 5156

151942

Unid:mm

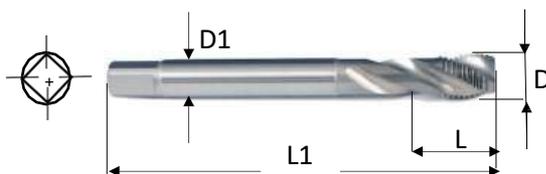
HSSE
DIN 5156
60°
B 4-5P
Tol ISO 228

CÓDIGO	ROSCA-HILOS	D	D1	L	L1	∇	TALADRADO	
0628	G 1/8-28h	9,728	7	16	90	5,5	8,80	*
1419	G 1/4-19h	13,157	11	22	100	9,0	11,80	*
1819	G 3/8-19h	16,662	12	22	100	9,0	15,25	*
2214	G 1/2-14h	20,955	16	25	125	12,0	19,00	*
2614	G 5/8-14h	22,911	18	25	125	14,5	21,00	*
3014	G 3/4-14h	26,441	20	28	140	16,0	24,50	*
3214	G 7/8-14h	30,201	22	28	150	18,0	28,25	*
3411	G 1-11h	33,249	25	30	160	20,0	30,75	*
3611	G 1.1/8-11h	37,897	28	30	170	22,0	35,50	*
3811	G 1.1/4-11h	41,910	32	30	170	24,0	39,50	*
4211	G 1.1/2-11h	47,803	36	32	190	29,0	45,25	*

MACHOS PARA ROSCAR A MÁQUINA AGUJEROS CIEGOS

BSP
(GAS)

- Ejecución: HSSE, DIN 5156, con corte inicial forma C, hélice 35°.



DIN 5156

151944

Unid:mm

HSSE
DIN 5156
35°
C 2-3P
Tol ISO 228

CÓDIGO	ROSCA-HILOS	D	D1	L	L1	∇	TALADRADO	
0628	G 1/8-28h	9,728	7	16	90	5,5	8,80	*
1419	G 1/4-19h	13,157	11	22	100	9,0	11,80	*
1819	G 3/8-19h	16,662	12	22	100	9,0	15,25	*
2214	G 1/2-14h	20,955	16	25	125	12,0	19,00	*
2614	G 5/8-14h	22,911	18	25	125	14,5	21,00	*
3014	G 3/4-14h	26,441	20	28	140	16,0	24,50	*
3214	G 7/8-14h	30,201	22	28	150	18,0	28,25	*
3411	G 1-11h	33,249	25	30	160	20,0	30,75	*
3611	G 1.1/8-11h	37,897	28	30	170	22,0	35,50	*
3811	G 1.1/4-11h	41,910	32	30	170	24,0	39,50	*
4011	G 1.3/8-11h	44,323	36	32	180	29,0	42,00	*
4211	G 1.1/2-11h	47,803	36	32	190	29,0	45,25	*

Aceros Carbono	Aceros Aleados	Aceros Preendurecidos	Aceros Endurecidos		Fundición	Aluminio	Inoxidable	Titanio	Cobre	Bronce	CFRP
~HB225 ⊙	HB225 ~325	HRC30~45	HRC 45 ~55	HRC 55~							

⊙ : Excelente

○ : Bueno