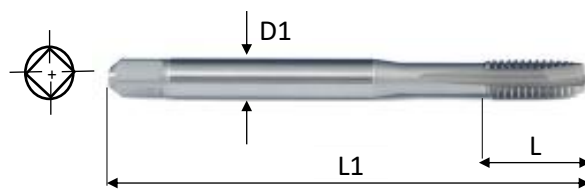


## MACHOS PARA ROSCAR A MÁQUINA AGUJEROS PASANTES

# M

- Ejecución: HSSE, DIN 371 - DIN 376, con corte inicial forma B.



DIN 371



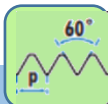
DIN 376

### 151203

Unid:mm

HSSE

DIN  
371-376



B  
4-5P

Tol  
6H



| CÓDIGO | ROSCA-PASO  | D1   | L  | L1  | ☐   | TALADRADO |   |  |
|--------|-------------|------|----|-----|-----|-----------|---|--|
| 0204   | M 2 x 0,40  | 2,8  | 9  | 40  | 2,1 | 1,60      | * |  |
| 0305   | M 3 x 0,50  | 3,5  | 11 | 56  | 2,7 | 2,50      | * |  |
| 0407   | M 4 x 0,70  | 4,5  | 13 | 63  | 3,4 | 3,30      | * |  |
| 0508   | M 5 x 0,80  | 6,0  | 16 | 70  | 4,9 | 4,20      | * |  |
| 0610   | M 6 x 1,00  | 6,0  | 17 | 80  | 4,9 | 5,00      | * |  |
| 0710   | M 7 x 1,00  | 7,0  | 17 | 80  | 5,5 | 6,00      | * |  |
| 0812   | M 8 x 1,25  | 8,0  | 20 | 90  | 6,2 | 6,75      | * |  |
| 0912   | M 9 x 1,25  | 9,0  | 20 | 90  | 7,0 | 7,80      | * |  |
| 1015   | M 10 x 1,50 | 10,0 | 22 | 100 | 8,0 | 8,50      | * |  |

### 151204

|      |             |      |    |     |      |       |  |   |
|------|-------------|------|----|-----|------|-------|--|---|
| 0305 | M 3 x 0,50  | 2,2  | 11 | 56  | 1,8  | 2,50  |  | * |
| 0407 | M 4 x 0,70  | 2,8  | 13 | 63  | 2,1  | 3,30  |  | * |
| 0508 | M 5 x 0,80  | 3,5  | 16 | 70  | 2,7  | 4,20  |  | * |
| 0610 | M 6 x 1,00  | 4,5  | 17 | 80  | 3,4  | 5,00  |  | * |
| 0710 | M 7 x 1,00  | 5,5  | 17 | 80  | 4,3  | 6,00  |  | * |
| 0812 | M 8 x 1,25  | 6,0  | 20 | 90  | 4,9  | 6,75  |  | * |
| 0912 | M 9 x 1,25  | 7,0  | 20 | 90  | 5,5  | 7,80  |  | * |
| 1015 | M 10 x 1,50 | 7,0  | 22 | 100 | 5,5  | 8,50  |  | * |
| 1115 | M 11 x 1,50 | 8,0  | 22 | 100 | 6,2  | 9,50  |  | * |
| 1217 | M 12 x 1,75 | 9,0  | 24 | 110 | 7,0  | 10,20 |  | * |
| 1317 | M 13 x 1,75 | 11,0 | 24 | 110 | 9,0  | 11,25 |  | * |
| 1420 | M 14 x 2,00 | 11,0 | 26 | 110 | 9,0  | 12,00 |  | * |
| 1520 | M 15 x 2,00 | 12,0 | 27 | 110 | 9,0  | 13,00 |  | * |
| 1620 | M 16 x 2,00 | 12,0 | 27 | 110 | 9,0  | 14,00 |  | * |
| 1825 | M 18 x 2,50 | 14,0 | 30 | 125 | 11,0 | 15,50 |  | * |
| 2025 | M 20 x 2,50 | 16,0 | 32 | 140 | 12,0 | 17,50 |  | * |
| 2225 | M 22 x 2,50 | 18,0 | 32 | 140 | 14,5 | 19,50 |  | * |
| 2430 | M 24 x 3,00 | 18,0 | 34 | 160 | 14,5 | 21,00 |  | * |
| 2730 | M 27 x 3,00 | 20,0 | 36 | 160 | 16,0 | 24,00 |  | * |
| 3035 | M 30 x 3,50 | 22,0 | 40 | 180 | 18,0 | 26,50 |  | * |
| 3335 | M 33 x 3,50 | 25,0 | 40 | 180 | 20,0 | 29,50 |  | * |
| 3640 | M 36 x 4,00 | 28,0 | 50 | 200 | 22,0 | 32,00 |  | * |
| 3940 | M 39 x 4,00 | 32,0 | 50 | 200 | 24,0 | 35,00 |  | * |
| 4245 | M 42 x 4,50 | 32,0 | 56 | 200 | 24,0 | 37,50 |  | * |
| 4545 | M 45 x 4,50 | 36,0 | 58 | 220 | 29,0 | 40,50 |  | * |
| 4850 | M 48 x 5,00 | 36,0 | 65 | 250 | 29,0 | 43,00 |  | * |
| 5250 | M 52 x 5,00 | 40,0 | 65 | 250 | 32,0 | 47,00 |  | * |

| Aceros Carbono | Aceros Aleados | Aceros Preendurecidos | Aceros Endurecidos |         | Fundición | Aluminio | Inoxidable | Titanio | Cobre | Bronce | CFRP |
|----------------|----------------|-----------------------|--------------------|---------|-----------|----------|------------|---------|-------|--------|------|
| ~HB225<br>⊙    | HB225 ~325     | HRC30~45              | HRC 45 ~55         | HRC 55~ |           |          |            |         |       |        |      |

- Consulten plazo de entrega.

⊙ : Excelente

○ : Bueno